

Your Move. Our Commitment.

Manufacturing Directory

2011



Winchester-Frederick County Economic Development Commission
45 East Boscawen Street | Winchester, VA 22601
540.665.0973 | Fax 540.722.0604 | winva.com

WINCHESTER-FREDERICK COUNTY DIRECTORY OF MANUFACTURING

The 2011 Winchester-Frederick County Directory of Manufacturing is comprised of industries which have been assigned a Standard Industrial Classification Code (SIC) in the mining (1000-1400) or manufacturing (2000-4000) series.

The Directory provides the following information on each business: principal local contact, mailing address, telephone number, fax number, website (if available), product manufactured, SIC code, employment range, and date local operation began.

Employment ranges are used in this directory to indicate number of employees in the local facility. This Directory is based on data collected from both mail and telephone surveys developed by the Economic Development Commission. Each company indicated that they wished to be included in the Directory.

While every attempt has been made to provide accurate information, there may be discrepancies. Please call the Economic Development Commission at 540.665.0973 to report any missing or inaccurate data.

Again, this Directory reflects only manufacturing operations. There are hundreds of service, wholesale and distribution, retail, transportation, and other companies in Winchester-Frederick County. The Economic Development Commission publishes other directories that list many of these businesses.

May 2011

CONTACT	PRODUCT AND/OR SERVICE	START DATE	EMPLOYMENT RANGE
<p>All Points Countertop Inc. 449 North Cameron Street Winchester VA 22601 Bob Huntsberry President <i>PH</i> (540) 665-3875 <i>FX</i> (540) 665-3897 <i>WEB</i></p>	<p>Custom laminate & solid surface countertops</p>	<p>1995</p>	<p>1 - 19</p>
<p>American Woodmark Corporation 3102 Shawnee Drive Winchester VA 22601 Kent Guichand President & CEO <i>PH</i> (540) 665-9100 <i>FX</i> (540) 665-9176 <i>WEB</i> www.americanwoodmark.com</p>	<p>Kitchen cabinets (corporate offices)</p>	<p>1986</p>	<p>500 - 999</p>
<p>Anchor Concrete Products Company 396 Tyson Drive Winchester VA 22603 Don Windle Plant Manager <i>PH</i> (540) 667-4600 <i>FX</i> (540) 662-5920 <i>WEB</i> www.oldcastleapg.com</p>	<p>Lightweight & concrete blocks, retaining walls</p>	<p>1951</p>	<p>20 - 49</p>
<p>Anderson Roofing & Sheet Metal 2633 Papermill Road Winchester VA 22601 Darwin L. Anderson President <i>PH</i> (540) 662-2586 <i>FX</i> (540) 722-0754 <i>WEB</i></p>	<p>Roofing and sheet metal</p>	<p>1951</p>	<p>1 - 19</p>
<p>Annandale Millwork/Allied Systems 220 Arbor Court Winchester VA 22601 Rob Frogale President <i>PH</i> (540) 665-9600 <i>FX</i> (540) 665-9679 <i>WEB</i> www.amcasc.com</p>	<p>Wall panels, hand rails, and stairs</p>	<p>Jim Nearhoof</p>	<p>100 - 249</p>

CONTACT	PRODUCT AND/OR SERVICE	START DATE	EMPLOYMENT RANGE
<p>Ashworth Bros., Inc. 450 Armourdale Drive Winchester VA 22601-3459</p> <p>Paul Steinhoff Director of U.S. Operations <i>PH</i> (540) 665-1302 <i>FX</i> (540) 662-3150 <i>WEB</i> www.ashworth.com</p>	Conveyor belts & systems	1955	100 - 249
<p>Barrett Machine, Inc. P. O. Box 1505 Winchester VA 22604</p> <p>Michael Barrett President <i>PH</i> (540) 678-1625 <i>FX</i> (540) 667-3142 <i>WEB</i> www.barrettmachine.com</p>	Metal fabrication & machine shop	1992	20 - 49
<p>Blue Ridge Industries, Inc. 266 Arbor Court Winchester VA 22602</p> <p>Mary Sarle President <i>PH</i> (540) 662-3900 <i>FX</i> (540) 662-3010 <i>WEB</i> www.blueridgeind.com</p>	Injection molding, plastics painting & assembly	Reginia Zielke	50 - 99
<p>C.E.D. Process Minerals, Inc. P. O. Box 369 Gore VA 22637-0369</p> <p>Mark Basile Plant Manager <i>PH</i> (540) 858-3224 <i>FX</i> (540) 858-3227 <i>WEB</i> www.cedprocessminerals.com</p>	Mineral processing	Nolan E Douglas	1 - 19
<p>Callaham Vintage Guitars & Parts 217 Park Center Drive Winchester VA 22603</p> <p>Bill Callaham <i>PH</i> (540) 678-4043 <i>FX</i> (540) 678-8779 <i>WEB</i> www.callahamguitars.com</p>	Guitars and guitar parts	2008	1 - 19

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<p>Carmeuse NA Virginia Operations 508 Quarry Road Clear Brook VA 22624 James Meeker Manager <i>PH</i> (540) 662-3855 <i>FX</i> (540) 665-1826 <i>WEB</i> www.carmeuseva.com</p>	Limestone, limestone products	1930	100 - 249
<p>Cives Steel Company 210 Cives Lane Winchester VA 22603 W. Ashley Twining General Manager <i>PH</i> (540) 667-3480 <i>FX</i> (540) 662-2680 <i>WEB</i> www.cives.com</p>	Fabricated structural steel	1973	250 - 499
<p>Clear Choice Printing, Inc. 740 N. Loudoun St. Winchester VA 22601 Susan Rich President <i>PH</i> (540) 662-8900 <i>FX</i> (540) 662-8901 <i>WEB</i> www.clearchoice-printing.com</p>	Printing, copying, package shipping, quick Signs	1979	1 - 19
<p>Commercial Press, Inc. 965 Green St. Stephens City VA 22655 William Grim President <i>PH</i> (540) 869-3496 <i>FX</i> (540) 869-4203 <i>WEB</i></p>	Custom printing and general printing	1970	1 - 19
<p>Coral Graphic Services of Virginia, Inc. 160 Industrial Drive Winchester VA 22602 Michael Borden VP of Manufacturing <i>PH</i> (540) 869-0500 <i>FX</i> (540) 869-8025 <i>WEB</i> www.coralgraphics.com</p>	Book jacket and cover printing	1998	100 - 249

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<p>Corrugated Container Corporation 100 Development Lane Winchester VA 22602</p> <p>Chad Tyson General Manager <i>PH</i> (540) 869-5353 <i>FX</i> (540) 869-9813 <i>WEB</i> www.cccbox.com</p>	<p>Corrugated shipping boxes & purchase displays</p>	<p>1990</p>	<p>20 - 49</p>
<p>Creative Urethanes 250 Independence Drive Winchester VA 22602</p> <p>Richard V. Heitfield CEO <i>PH</i> (540) 542-6676 <i>FX</i> (540) 542-6678 <i>WEB</i> www.creativeurethanes.com</p>	<p>Castable & reaction injection molding and stamping</p>	<p>1970</p>	<p>20 - 49</p>
<p>Crown Beverage Packaging USA 1461 Martinsburg Pike Winchester VA 22603-2443</p> <p>Tom Johnson Plant Manager <i>PH</i> (540) 662-2591 <i>FX</i> (540) 662-5644 <i>WEB</i> www.crowncork.com</p>	<p>Easy open beverage ends</p>	<p>1959</p>	<p>100 - 249</p>
<p>Cutting Edge Lazer Products 109 Big Limb Lane Stephens City VA 22655</p> <p>Chris Snyder <i>PH</i> (540) 868-1229 <i>FX</i> <i>WEB</i></p>	<p>Engraves in plastics & wood, plaques</p>	<p>2002</p>	<p>1 - 20</p>
<p>Datalux 155 Aviation Drive Winchester VA 22602</p> <p>Robert Twyford CEO <i>PH</i> (540) 662-1500 <i>FX</i> (540) 662-1682 <i>WEB</i> www.datalux.com</p>	<p>Computer keyboards</p>	<p>1990</p>	<p>20 - 49</p>

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<p>Dunn & Son, G. L. 20 Oates Avenue Winchester VA 22601 Gary Dunn President <i>PH</i> (540) 662-0087 <i>FX</i> (540) 722-0313 <i>WEB</i> www.gldunnwelding.com</p>	<p>Metal fabrication/welding, general machine shop</p>	<p>1976</p>	<p>1 - 19</p>
<p>E. W. Armstrong Company, Inc. 318 North Braddock Street Winchester VA 22601 James D. Parrill President <i>PH</i> (540) 667-1525 <i>FX</i> (540) 662-8168 <i>WEB</i></p>	<p>Aluminum/cloth awnings, replacement windows/doors</p>	<p>1979</p>	<p>1 - 19</p>
<p>Eastern Supply, Inc. P.O. Box 1445 Winchester VA 22604 Tim Martin President <i>PH</i> (540) 722-3292 <i>FX</i> (540) 722-0056 <i>WEB</i> www.easternsupply.com</p>	<p>Plastic and metal pipe and fabrication</p>	<p>1994</p>	<p>20 - 49</p>
<p>Ennstone/NS/T/A - Valley Redi-Mix 333 Marlboro Road Stephens City VA 22655 Mark Elliott President <i>PH</i> (540) 869-1990 <i>FX</i> (540) 869-8956 <i>WEB</i> www.buildonourstrength.com</p>	<p>Ready mixed concrete and aggregate</p>	<p>1985</p>	<p>100 - 249</p>
<p>Essroc Ready Mix Corp.- Crider & Shockey P.O. Box 4099 Winchester VA 22604 Todd D. Shenk Director Construction Materials <i>PH</i> (540) 662-9986 <i>FX</i> (540) 723-4178 <i>WEB</i> www.crider-shockey.com</p>	<p>Ready mixed concrete</p>	<p>1959</p>	<p>50 - 99</p>

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Extreme Steel 480 Shady Elm Road Winchester VA 22602 Kevin Rodney Owner <i>PH</i> (540) 868-9150 <i>FX</i> (540) 868-9250 <i>WEB</i> www.extremesteel.com	Fabricates and erects all types of steel products	2001	20 - 49
Fabritek 416 Battaile Drive Winchester VA 22601 Robert H. Hahn Jr. President <i>PH</i> (540) 662-9095 <i>FX</i> (540) 662-6874 <i>WEB</i> www.fabritek.com	Machine shop, design, welding and engineering	1964	20 - 49
Federal Mogul Corporation Vehicle Safety 2410 Papermill Road Winchester VA 22601 Roger Rodriguez Plant Manager <i>PH</i> (540) 662-3871 <i>FX</i> (540) 665-0617 <i>WEB</i> www.federalmogul.com	Friction products for braking applications	1947	100 - 249
Garber Ice Cream Co. P.O. Box 3265 Winchester VA 22604 David Garber President <i>PH</i> (540) 662-5422 <i>FX</i> (540) 722-5088 <i>WEB</i>	Ice cream products	1934	20 - 49
Green Bay Packaging Inc. P.O. Box 3568 Winchester VA 22604-2575 Tom Schibly Division Manager <i>PH</i> (540) 678-2606 <i>FX</i> (540) 722-2579 <i>WEB</i> www.gbp.com	Pressure sensitive roll label stock	1978	50 - 99

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<p>Henkel Harris Co., Inc., The 2983 S. Pleasant Valley Road Winchester VA 22601</p> <p>William M. Henkel President <i>PH</i> (540) 667-4900 <i>FX</i> (540) 667-8261 <i>WEB</i> www.henkelharris.com</p>	High-end furniture manufacturer	1946	100 - 249
<p>Hot Custom Signs & Screenprinting, Inc. 2637 Papermill Road Winchester VA 22601</p> <p>Tim Hottle Owner <i>PH</i> (540) 662-3684 <i>FX</i> (540) 662-5476 <i>WEB</i> www.hotcistomsigns.com</p>	Interior and exterior signs, screenprinting	1989	1 - 19
<p>HP Hood LLC 160 Hood Way Winchester VA 22602</p> <p>Mark Humphreys Director of Operations <i>PH</i> (540) 868-7712 <i>FX</i> (540) 868-7808 <i>WEB</i> www.hphood.com</p>	Dairy products	2000	250 - 499
<p>Impressions Plus 111 Featherbed Lane Winchester VA 22601</p> <p>Todd G. Thompson Manager & Owner <i>PH</i> (540) 667-9227 <i>FX</i> (540) 662-3299 <i>WEB</i> www.impressionsplus.biz</p>	Printing and copying	1985	1 - 19
<p>Kingsdown, Inc. 380 West Brooke Rd. Winchester VA 22603</p> <p>Greg Poole Plant Manager <i>PH</i> (540) 667-0399 <i>FX</i> (540) 722-3944 <i>WEB</i> www.sleepolive.com</p>	Mattresses and box springs	1970	100 - 249

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Kraft Foods 220 Park Center Dr. Winchester VA 22603 Dilton Gibbs Plant Manager Beverages <i>PH</i> (540) 678-8363 <i>FX</i> (540) 545-7577 <i>WEB</i> www.kraftfoods.com	Beverages	W. Anthony Vernon	250 - 499
Lawrence Associates, Inc. 980 Baker Lane Winchester VA 22603 Ed C. Lawrence Sr. President <i>PH</i> (540) 667-1141 <i>FX</i> (540) 667-1170 <i>WEB</i>	General machining and welding job shop	1990	1 - 20
Lester Building Systems P.O. Box 129 Clearbrook VA 22624 Kevin F. Conlin Regional Sales Manager <i>PH</i> (540) 665-0182 <i>FX</i> (540) 665-0109 <i>WEB</i> www.lesterbuildingsystems.com	General machining and welding job shop	1988	1 - 50
M & H Plastics 485 Brooke Rd Winchester VA 22603 Kurt Nyberg Chief Executive Officer USA <i>PH</i> (540) 504-6031 <i>FX</i> (540) 504-0040 <i>WEB</i> www.mhplastics.com	Plastic packaging to personal & healthcare markets	Derek Chapman	50 - 99
Masonite Entry Door Corporation 130 West Brooke Rd. Winchester VA 22603 Frank McGuire General Manager <i>PH</i> (540) 665-3083 <i>FX</i> (540) 665-0073 <i>WEB</i> www.masonite.com	Steel & fiberglass entry & wood interior doors	1986	20 - 49

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<p>McElroy Metal, Inc. 325 McGhee Road Winchester VA 22603 Teresa Taylor Operations Manager <i>PH</i> (540) 667-2500 <i>FX</i> (540) 667-3440 <i>WEB</i> www.mcelroymetal.com</p>	Metal building components	Tem Mc Elroy	20 - 49
<p>McFarland's Mill, Inc. 587 Round Hill Rd. Winchester VA 22602 Stephanie See Manager <i>PH</i> (540) 667-2272 <i>FX</i> (540) 722-6261 <i>WEB</i> www.mcfarlandmill.com</p>	Pallets, powermatic jet, mulch, rockler hardware	1940	1 - 19
<p>Medipak PO Box 3248 Winchester VA 22604 Erick Byrne President <i>PH</i> (540) 667-0233 <i>FX</i> (540) 722-1074 <i>WEB</i> www.medipak.com</p>	Medical UV protective plastic bags	1970	1 - 19
<p>Mid Atlantic Foam 326 McGhee Road Winchester VA 22603 Rick McMahon Business Unit Manager <i>PH</i> (540) 662-0882 <i>FX</i> (540) 662-9104 <i>WEB</i> www.rcontrolibs.com</p>	Polystyrene Insulation & foam core panels	Rick Russell	1 - 19
<p>Midwesco Filter Resources, Inc. 385 Battaile Drive Winchester VA 22601 Mark Foster President <i>PH</i> (540) 504-8021 <i>FX</i> (540) 504-8022 <i>WEB</i> www.midwescofilter.com</p>	Fabric filters for dust collectors	1968	100 - 249

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<p>Miller Machine & Tool Company 201 Precision Drive Winchester VA 22603 Carl Leach President <i>PH</i> (540) 662-6512 <i>FX</i> (540) 665-0704 <i>WEB</i> www.millermachinetool.com</p>	<p>Tool/die shop, custom machines, welding, EDM Wire</p>	<p>1965</p>	<p>20 - 49</p>
<p>Miller Milling 302 Park Center Dr. Winchester VA 22603 Steve Adams General Manager <i>PH</i> (540) 678-0197 <i>FX</i> (540) 678-0198 <i>WEB</i> www.millermilling.com</p>	<p>Flour mill</p>	<p>1993</p>	<p>20 - 49</p>
<p>Miss Bonnie's Gourmet, LLC. 1152 Martinsburg Pike Winchester VA 22603 Pressley Pullen Operations Manager <i>PH</i> (540) 686-7634 <i>FX</i> (540) 686-7659 <i>WEB</i> www.missbonnies.com</p>	<p>Gourmet cheese spreads</p>	<p>2006</p>	<p>1 - 19</p>
<p>Monoflo International, Inc. 882 Baker Lane Winchester VA 22601 Henning Rader President <i>PH</i> (540) 665-1691 <i>FX</i> (540) 665-9785 <i>WEB</i> www.miworldwide.com</p>	<p>Plastic injection molding</p>	<p>1973</p>	<p>100 - 249</p>
<p>Moxon Timbers 121 Development Lane Winchester VA 22602 Shayne Lachlan Vice President North America <i>PH</i> (540) 869-5661 <i>FX</i> (540) 869-5656 <i>WEB</i> www.moxontimbers.com</p>	<p>Wholesale lumber, flooring and wood products</p>	<p>Elizabeth Wilson</p>	<p>1 - 19</p>

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<p>Nail's Cabinet Shop Inc. 230 Flowers Lane Winchester VA 22603 Rusty Nail President <i>PH</i> (540) 888-3268 <i>FX</i> <i>WEB</i></p>	<p>Wooden cabinets, vanities, furniture, millwork</p>	<p>1976</p>	<p>1 - 19</p>
<p>National Fruit Product Co., Inc. 701 Fairmont Ave. Winchester VA 22601-4987 David C. Gum, Jr. President and CEO <i>PH</i> (540) 662-3401 <i>FX</i> (540) 665-4683 <i>WEB</i> www.whitehousefoods.com</p>	<p>Processed apple products & other drink products</p>	<p>1908</p>	<p>250 - 499</p>
<p>New World Pasta 300 Park Center Dr. Winchester VA 22604 Jeff Schryver Plant Manager <i>PH</i> (540) 722-9830 <i>FX</i> (540) 722-9562 <i>WEB</i> www.nwpasta.com</p>	<p>Pasta products</p>	<p>Peter F. Smith</p>	<p>100 - 249</p>
<p>NW Works, Inc. 3085 Shawnee Drive Winchester VA 22601 John Brauer CEO <i>PH</i> (540) 667-0809 <i>FX</i> (540) 722-4710 <i>WEB</i> www.nwworks.com</p>	<p>Packaging, mailings, temps., custodial, embossing</p>	<p>1970</p>	<p>100 - 249</p>
<p>O'Sullivan Films, Inc. 1944 Valley Ave. Winchester VA 22601 Denis Belzile President and CEO <i>PH</i> (540) 667-6666 <i>FX</i> (540) 722-2695 <i>WEB</i> www.osul.com</p>	<p>Vinyl sheeting</p>	<p>Ron Shade</p>	<p>250 - 499</p>

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<p>Packaging Corporation of America 208 Lenoir Drive Winchester VA 22603</p> <p>Frances Russell <i>PH</i> (540) 662-5680 <i>FX</i> (540) 678-1987 <i>WEB</i> www.packagingcorp.com</p>	Manufacturers of container board for corrugation	Thomas A. Hassfurther	25 - 50
<p>Pactiv 172m Pactiv Way Winchester VA 22603</p> <p>John Hagenbuch Plant Manager <i>PH</i> (540) 667-9740 <i>FX</i> (540) 667-0423 <i>WEB</i> www.pactiv.com</p>	Extruded polystyrene products	1980	100 - 249
<p>Piccadilly Printing Co., The 32 E. Piccadilly St. Winchester VA 22601</p> <p>John Morrison Owner <i>PH</i> (540) 662-3804 <i>FX</i> (540) 665-9852 <i>WEB</i> www.picprinting.com</p>	Printing and graphic work and blueprinting	1984	1 - 19
<p>Pillar Enterprise Ltd. 204 Lenoir Dr Bldg. 3 Winchester VA 22603</p> <p>Randy Glass Plant Manager <i>PH</i> (540) 678-0150 <i>FX</i> (540) 678-0053 <i>WEB</i></p>	Steel fabrication, stairs	1995	1 - 19
<p>Pinnacle Control Systems, Inc. 147 Mountain View Ct Winchester VA 22603-2365</p> <p>Brent Miller President <i>PH</i> (540) 888-4200 <i>FX</i> <i>WEB</i></p>	Industrial machine control systems	1989	1 - 19

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Plastic Solutions, Inc. P.O. Box 4386 Winchester VA 22604 Tim Martin President <i>PH</i> (540) 722-4694 <i>FX</i> (540) 722-2219 <i>WEB</i> www.plastic-solution.com	Plastic and metal pipe	1994	1 - 19
Poly Processing Co., LLC 161 McGhee Road Winchester VA 22603 John Kowaiski Plant Manager <i>PH</i> (540) 665-3062 <i>FX</i> (540) 665-3125 <i>WEB</i> www.polyprocessing.com	Plastic storage tanks	1985	1 - 19
Premier Reticles 175 Commonwealth Court Winchester VA 22602 Chris Thomas President <i>PH</i> (540) 868-2022 <i>FX</i> (540) 868-2018 <i>WEB</i> www.premierreticles	Tactical scopes	1946	1 - 19
ProBuild 296 Arbor Court Winchester VA 22604 Erik Nyholm General Manager <i>PH</i> (540) 665-0078 <i>FX</i> (540) 662-5382 <i>WEB</i> www.probuild.com	Wall panels, roof & floor trusses	1972	100 - 249
Quad Graphics 160 Century Lane Winchester VA 22603 Bill Tallent General Manager <i>PH</i> (540) 722-6000 <i>FX</i> (540) 722-6183 <i>WEB</i> www.qg.com	Printing - retail advertising inserts	1989	100 - 249

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Reimers Electra Steam, Inc. P.O.Box 37 Clearbrook VA 22624 Roger Burkhart President <i>PH</i> (540) 662-3811 <i>FX</i> (540) 665-8101 <i>WEB</i> www.reimersinc.com	Elect. steam boilers, sheetmetal & mach. shop	1908	20 - 49
Rite Aid Fixture Distribution Center 325 Welltown Pike Winchester VA. 22603 Kyle Uhler Director <i>PH</i> (540) 662-3552 <i>FX</i> (540) 665-8194 <i>WEB</i> www.riteaid.com	Cabinet shop & retail fixture distribution	1999	20 - 49
Royal Crown Bottling Co. P.O. Box 2300 Winchester VA 22604 William E. Bridgeforth President <i>PH</i> (540) 667-1821 <i>FX</i> (540) 667-8040 <i>WEB</i> www.rccolainternational.com	Soft drinks	1928	100 - 249
Rubbermaid Commercial Products, LLC 3124 Valley Ave. Winchester VA 22601 Neil Eibeler President <i>PH</i> (540) 542-8577 <i>FX</i> (540) 542-8888 <i>WEB</i> www.rubbermaidcommercial.com	Commercial use plastic products	1968	1000 +
Sandy Pallet & Box Co., Inc. 5095 Squirrel Lane Stephens City VA 22655 Bill Sandy President <i>PH</i> (540) 869-4241 <i>FX</i> (540) 869-4241 <i>WEB</i>	Pallets, survey stakes, mulch & sawdust	1979	1 - 19

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Shadow's Ridge, Inc. 274-2 Tyson Drive Winchester VA 22603 Janice L. Conrad President <i>PH</i> (540) 722-0310 <i>FX</i> (540) 722-0819 <i>WEB</i> www.shadowsridge.com	Precision molding of small parts & machine shop	1991	1 - 19
Shawnee Canning Co., Inc. P.O. Box 657 Cross Junction VA 22625 Lisa Johnson Treasurer <i>PH</i> (540) 888-3429 <i>FX</i> (540) 888-7963 <i>WEB</i> www.shawneesprings.com	Fruit butters, jellies, preserves and cider	1925	1 - 19
Signet Screen Printing & Embroidery 484 Fort Collier Road Winchester VA 22603 Richard Kent Owner <i>PH</i> (540) 665-9651 <i>FX</i> (540) 722-3167 <i>WEB</i> www.signetscreen.com	Printing, textiles, posters, & advertising	1987	1 - 19
Southeastern Container Inc. P.O. Box 1880 Winchester VA 22604 Ralph Henderson General Manager <i>PH</i> (540) 722-2600 <i>FX</i> (540) 722-2633 <i>WEB</i> www.secontainer.com	Plastic beverage containers	1992	100 - 249
Southern Scrap Co., Inc. P. O. Box 3235 Winchester VA 22604 Stephen Williams President <i>PH</i> (540) 662-0265 <i>FX</i> (540) 667-1578 <i>WEB</i> www.southernscrap.net	Scrap paper, glass, newspaper, non-ferrous metals	1949	1 - 19

CONTACT	PRODUCT AND/OR SERVICE	START DATE	EMPLOYMENT RANGE
Spahr Metric, Inc. 421 McGhee Rd. Winchester VA. 22603 Chantal Aeschbach Vice President <i>PH</i> (540) 678-3815 <i>FX</i> (540) 678-3819 <i>WEB</i> www.spahrmetric.com	Distributor of fasteners & steel	Hanspeter Engeler	1 - 19
SpecialMade Goods & Services 141 Marcel Drive Winchester VA 22602 Mitch Orndorff President & CEO <i>PH</i> (540) 868-7510 <i>FX</i> (540) 868-7570 <i>WEB</i> www.specialmade.com	Printing & modification of products, product dist	1999	20 - 49
Stowe Woodward Company P.O. Box 250 Middletown VA 22645 Dennis Negrin Plant Manager <i>PH</i> (540) 869-4000 <i>FX</i> (540) 869-6551 <i>WEB</i> www.xerium.com/stowewoodward.	Paper mill roll coverings	1976	20 - 49
Sunshine Pride Dairy Foods, Inc. 801 N. Kent Street Winchester VA 22601 Norberto Bernabeu Plant Manager <i>PH</i> (540) 535-0004 <i>FX</i> <i>WEB</i> www.quesoslaricura.com	Cheese products	2010	50 - 99
The Shockey Companies, Inc. PO Box 2530 Winchester VA 22604 Don F. Cooper CEO <i>PH</i> (540) 667-7700 <i>FX</i> (540) 665-3211 <i>WEB</i> www.shockeycompanies.com	Precast-prestressed concrete products	1951	250 - 499

CONTACT	PRODUCT AND/OR SERVICE	START DATE	EMPLOYMENT RANGE
Thermo Fisher Scientific P.O. Box 307 Middletown VA 22645 Paul Vitagliano Vice President/General Manager <i>PH</i> (540) 869-8295 <i>FX</i> (540) 869-8126 <i>WEB</i> www.thermofishersci.com	Clinical diagnostic reagents	1978	250 - 499
Trex Company 160 Exeter Drive Winchester VA 22603-8605 Ronald W. Kaplan President, CEO & Director <i>PH</i> (540) 542-6300 <i>FX</i> (540) 542-6880 <i>WEB</i> www.trex.com	Polymer lumber products	1992	500 - 999
Trophy World 210 E. Southwerk St. Winchester VA 22601 Larry & Libby Layman Owners <i>PH</i> (540) 662-7142 <i>FX</i> (540) 667-0916 <i>WEB</i> www.trophyworld.net	Trophy engraving & awards	1976	1 - 19
Unimin Corporation P.O. Box 400 Gore VA 22637-0400 Steve Westmoreland Plant Manager <i>PH</i> (540) 858-3444 <i>FX</i> (540) 858-2630 <i>WEB</i> www.unimin.om	Industrial sand	Kevin F. Crawford	20 - 49
Valley Biomedical 121 Industrial Drive Winchester VA 22602 Mario J. Romano President <i>PH</i> (540) 868-0800 <i>FX</i> (540) 868-2777 <i>WEB</i> www.valleybiomedical.com	Cell culture media manufacturer	1986	20 - 49

CONTACT	PRODUCT AND/OR SERVICE	START DATE	EMPLOYMENT RANGE
Valley Proteins, Inc. P.O. Box 3588 Winchester VA 22604 J.J. Smith President <i>PH</i> (540) 877-2590 <i>FX</i> (540) 877-3215 <i>WEB</i> www.valleyproteins.com	Protein meals, fats and oils and biofuels	1951	100 - 249
Virginia Harbor Services, Inc./Trelleborg P.O. Box 98 Clearbrook VA 22624 Mike Harper President <i>PH</i> (540) 723-2530 <i>FX</i> (540) 667-7987 <i>WEB</i> www.trelleborg.com/marine	Marine fenders, buoys, & pilings	Lennart Johansson	50 - 99
Whitacre Graphics Media & Technology 110 Old Dominion Dr. Winchester VA 22603 Ronald Whitacre Owner <i>PH</i> (540) 667-3953 <i>FX</i> (540) 667-3953 <i>WEB</i>	Billboards, printing and graphics for any project	1973	1 - 19
Whitacre's Machine Shop 519 Turtle Meadow Dr. Winchester VA 22602 Daniel Whitacre Owner <i>PH</i> (540) 877-1468 <i>FX</i> <i>WEB</i> www.whitacresmachineshop.com	Machine shop	1986	1 - 19
Winchester Business Services/A Sign Place 5 Featherbed Lane Winchester VA 22601 Ramsey Sadi President <i>PH</i> (540) 667-8010 <i>FX</i> (540) 722-3911 <i>WEB</i> www.asignplace.com	Signs, engraving, marking supplies, promotional	1987	1 - 19

CONTACT	PRODUCT AND/OR SERVICE	START DATE	EMPLOYMENT RANGE
<p>Winchester Metals, Inc. 195 Ebert Road Winchester VA 22603 Donnie Phelps President PH (540) 667-9000 FX (540) 665-2979 WEB www.winchestermetals.com</p>	Steel service center	1975	20 - 49
<p>Winchester Printers, Inc. 212 Independence Drive Winchester VA 22602 Ronald E. Hottle President PH (540) 662-6911 FX (540) 722-2782 WEB www.winchesterprinters.com</p>	Printing, graphic design and direct mail services	1892	20 - 49
<p>Winchester Star, The 2 N. Kent St. Winchester VA 22601 Thomas Byrd Publisher PH (540) 667-3200 FX (540) 667-6729 WEB www.winchesterstar.com</p>	Newspaper publishing	1896	50 - 99
<p>Winchester Woodworking Corporation P.O. Box 2197 Winchester VA 22604 James R. Hamilton Sr. C.E.O. PH (540) 667-1700 FX (540) 667-5294 WEB www.winchesterwoodworking.com</p>	Custom millwork & architectural manufacturing	1987	20 - 49
<p>Wisecarver Communications 222 S. Loudoun St. Winchester VA 22601 Robert Read President PH (540) 662-6311 FX (540) 665-9853 WEB www.wisecarver.com</p>	Comm. printing, multi-media communication services	1857	1 - 19

CONTACT	PRODUCT AND/OR SERVICE	START DATE	EMPLOYMENT RANGE
Z M Sheet Metal, Inc. 260 Lenoir Drive Winchester VA 22603 Frank Cocina Vice President Manufacturing <i>PH</i> (540) 667-0084 <i>FX</i> (540) 667-0059 <i>WEB</i> www.zmsheetmetal.com	Pre-fab duct work and fittings	Chantilly	50 - 99
Zuckerman Company, The P. O. Box 3275 Winchester VA 22604 Gary Williams President <i>PH</i> (540) 667-6000 <i>FX</i> (540) 667-8248 <i>WEB</i> www.zuckermancompany.com	Scrap metal processing and recycling	1917	20 - 49